

General Description

60:40 type polyester resin, for hybrid powder coatings purposes.

- Medium reactivity
- Good flow
- Good storage stability
- Outstanding mechanical properties

Extrusion & Application Conditions

Extruder:	Lingyu SLJ-20
Zone I temp.:	85~105°C
Zone II temp.:	90~110°C
Screw speed:	400~500rpm
Panel:	0.7mm pre-treated cold-rolled steel
Spray gun:	Lingyu SJ-5
Voltage:	60~90kV
Curing cycles:	10 min. @ 180°C

Packaging

- White PE bag, N.W.25kg/bag, 1000kg/pallet.
- Big bags 750 kg

Storage

The product can be stably stored for at least one year when kept in closed containers in a dry place at temperature below 30°C. Avoid exposure to direct sunlight.

Product Specifications

Property	Range	Test Method
Appearance	clear granule	Visual
Viscosity	25~35 pa.s	ASTM D4287
Acid value	48~55 mg KOH/g	ASTM D1639
Color	Max 5	ASTM D1544
Tg	appr. 58	DSC

Starting Formulation

Component	Weight
P 3408	60
LC-603H	40
Titanium dioxide	50.0
LC-88 Flow agent	1.5
Benzoin	0.5

Film Properties

Item	Result	Test Method
Film thickness, µm	approx. 60	ASTM D1186
Gloss @ 60°, %	min. 93 unit	ASTM D523
Direct/reverse impact, inch lbs	160/160	ASTM D2794
1/8" Conical mandrel	pass	ASTM D522
Adhesion(cross cut)	5B	ASTM D3359
Pencil hardness	H	ASTM D3363

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