

### General Description

HAA cure resin, 95/5 type, for industrial purposes .

- Good outdoor durability
- Fast reactivity
- Suitable for Hammertone finish effect
- Outstanding mechanical properties
- High Tg
- Gas oven yellowing resistance

### Extrusion & Application Conditions

Extruder:	Lingyu SLJ-20
Zone I temp.:	85~105℃
Zone II temp.:	90~110℃
Screw speed:	300~400rpm
Panel:	0.7mm pre-treated cold-rolled steel
Spray gun:	Lingyu SJ-5
Voltage:	60~90kV
Curing cycles:	10 min. @ 180℃

### Packaging

- White PE bag, N.W.25kg/bag, 1000kg/pallet.
- Big bags 750 kg

### Storage

The product can be stably stored for at least one year when kept in closed containers in a dry place at temperature below 30℃. Avoid exposure to direct sunlight.

### Product Specifications

Property	Range	Test Method
Appearance	clear granule	Visual
Viscosity	30~40 pa.s	ASTM D4287
Acid value	30~35 mg KOH/g	ASTM D1639
Color	Max 5	ASTM D1544
Tg	appr. 60	DSC

### Starting Formulation

Component	Weight
P 8680	95.0
LC-552	5.0
Titanium dioxide	50.0
LC-CAB	0.2
Benzoin	0.5

### Film Properties

Item	Result	Test Method
Film thickness, μm	approx. 90	ASTM D1186
Gloss @ 60°, %	approx. 50	ASTM D523
Direct/reverse impact, inch lbs	160/160	ASTM D2794
1/8" Conical mandrel	pass	ASTM D522
Adhesion(cross cut)	5B	ASTM D3359
Pencil hardness	H	ASTM D3363

Yantai Longcai Advanced Materials Co., Ltd

No.18 Hangzhou Road., Haiyang Development Zone, Yantai, China  
Post code: 265100

Tel.: +86 535-330 6639

Web-site: [www.longcester.com](http://www.longcester.com)

Fax: +86 535-330 6828

E-mail: [info@longcester.com](mailto:info@longcester.com)

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